

What is claimed is:

1. An ear warmer, comprising:

a frame including a band portion and an ear portion, the ear portion having an inner side including an innermost surface along a perimeter of the ear portion, the ear portion including a first end and a second end, the ear portion having a first portion that includes the first end and a second portion that includes the second end, a length of the first portion of the ear portion being substantially equal to a length of the second portion of the ear portion, the first end of the ear portion being coupled to the band portion, the innermost surface of the ear portion having a proximal portion and a distal portion, the proximal portion of the innermost surface being included within the first portion of the ear portion, the distal portion of the innermost surface being included within the second portion of the ear portion, at least half of the distal portion of the innermost surface being non-planar when the ear warmer is in an unbiased condition.
2. The ear warmer of claim 1, wherein the band portion includes a first member and a second member, the first member of the band portion has a first end portion and a second end portion, the second end portion of the first member is slidably coupled to the second member of the band portion, the ear portion is coupled proximate the first end portion of the first member of the band portion.

3. The ear warmer of claim 1, wherein the ear portion is rotatably coupled to the band portion.
4. The ear warmer of claim 1, wherein the ear portion is tapered from the first end of the ear portion to the second end of the ear portion.
5. The ear warmer of claim 1, wherein a thickness of the first end of the ear portion is greater than a thickness of the second end of the ear portion.
6. The ear warmer of claim 1, wherein the band portion has a first member and a second member, the first member includes a first end and a second end, the second end of the first member is slidably coupled to the second member of the band portion, the first member of the band portion has an inner surface and an outer surface, the outer surface of the first member of the band portion includes a plurality of recesses configured to communicate with an end of the second member of the band portion.
7. The ear warmer of claim 1, the ear portion including a projection and defining an opening, the projection extending into the opening, the ear warmer further comprising:
a molding gate located on the projection.
8. The ear warmer of claim 1, further comprising:
a shell having a cavity, at least a portion of the frame being disposed within the cavity of the shell.

9. An ear warmer, comprising:

a frame including a band portion and an ear portion, the ear portion having a length and including a first portion and a second portion, the ear portion having a longitudinal plane, the first portion of the ear portion having a length and being curved about a first axis, the first axis being substantially orthogonal to the longitudinal plane of the ear portion, the second portion of the ear portion having a length and being curved about a second axis, the second axis being substantially orthogonal to the longitudinal plane of the ear portion, the second axis being spaced apart from the first axis, the length of the first portion of the ear portion and the length of the second portion of the ear portion in sum being at least half the length of the ear portion.
10. The ear warmer of claim 9, wherein the band portion includes a first member and a second member, the first member of the band portion has a first end portion and a second end portion, the second end portion of the first member is slidably coupled to the second member of the band portion, the ear portion is coupled proximate the first end portion of the first member of the band portion.
11. The ear warmer of claim 9, wherein the ear portion is tapered from the first portion of the ear portion to the second portion of the ear portion.
12. The ear warmer of claim 9, wherein a thickness of the first portion of the ear portion is greater than a thickness of the second portion of the ear portion.

13. The ear warmer of claim 9, wherein the band portion has a first member and a second member, the first member includes a first end and a second end, the second end of the first member is slidably coupled to the second member of the band portion, the first member of the band portion has an outer surface, the outer surface of the first member of the band portion includes a plurality of recesses configured to communicate with an end of the second member of the band portion.
14. The ear warmer of claim 9, the ear portion including a projection and defining an opening, the projection extending into the opening, the ear warmer further comprising:
a molding gate located on the projection.
15. The ear warmer of claim 9, further comprising:
a shell having a cavity, at least a portion of the frame being disposed within the cavity of the shell.
16. The ear warmer of claim 9, wherein the length of the first portion of the ear portion and the length of the second portion of the ear portion in sum are at least two-thirds the length of the ear portion.
17. The ear warmer of claim 9, wherein the length of the first portion of the ear portion and the length of the second portion of the ear portion in sum are at least four-fifths the length of the ear portion.

18. An ear warmer, comprising:

a frame including a band portion and an ear portion, the ear portion including a first end and a second end opposite the first end, the ear portion having a first portion that includes the first end and a second portion that includes the second end, the first end of the ear portion being coupled to the band portion, a length of the first portion of the ear portion being substantially equal to a length of the second portion of the ear portion, the ear portion having an inner side and an outer side opposite the inner side, the ear portion having a thickness defined by the distance between the inner side of the ear portion and the outer side of the ear portion, at least a portion of the second portion of the ear portion having a thickness of less than 0.06 inches.
19. The ear warmer of claim 18, wherein the band portion includes a first member and a second member, the first member of the band portion has a first end portion and a second end portion, the second end portion of the first member is slidably coupled to the second member of the band portion, the ear portion is coupled proximate the first end portion of the first member of the band portion.
20. The ear warmer of claim 18, wherein the ear portion is tapered from the first end of the ear portion to the second end of the ear portion.

21. The ear warmer of claim 18, wherein the band portion has a first member and a second member, the first member includes a first end and a second end, the second end of the first member is slidably coupled to the second member of the band portion, the first member of the band portion has an inner surface and an outer surface, the outer surface of the first member of the band portion includes a plurality of recesses configured to communicate with an end of the second member of the band portion.
22. The ear warmer of claim 18, the ear portion including a projection and defining an opening, the projection extending into the opening, the ear warmer further comprising:
 - a molding gate located on the projection.
23. The ear warmer of claim 18, further comprising:
 - a shell having a cavity, at least a portion of the frame being disposed within the cavity of the shell.
24. A frame of an ear warmer, comprising:
 - a band portion; and
 - an ear portion coupled to the band portion, the ear portion having a coupling portion coupled to the band portion, a first projecting portion coupled to the coupling portion, a second projecting portion coupled to the coupling portion, and an extension portion, the extension portion having a first end and a second end opposite the first end of the extension portion, the first end of the extension portion being coupled to the first projecting portion, the second end of the extension portion being coupled to the second

projecting portion, the extension portion having an inner side that includes an innermost surface along a perimeter of the extension portion, the innermost surface of the extension portion having a non-planar shape when the frame is in an unbiased condition.

25. The frame of claim 24, wherein the band portion includes a first member and a second member, the first member of the band portion has a first end portion and a second end portion, the second end portion of the first member is slidably coupled to the second member of the band portion, the ear portion is coupled proximate the first end portion of the first member of the band portion.
26. The frame of claim 24, wherein the band portion has a first member and a second member, the first member includes a first end and a second end, the second end of the first member is slidably coupled to the second member of the band portion, the first member of the band portion has an inner surface and an outer surface, the outer surface of the first member of the band portion includes a plurality of recesses configured to communicate with an end of the second member of the band portion.
27. The frame of claim 24, the ear portion including a projection and defining an opening, the projection extending into the opening, the ear warmer further comprising:
a molding gate located on the projection.

28. The frame of claim 24, further comprising:
 - a shell having a cavity, at least a portion of the frame being disposed within the cavity of the shell.
29. A method of using an ear warmer having a band portion and an ear portion, the ear portion having a first end coupled to the band portion and a second end opposite the first end of the ear portion, the ear portion including a length extending from the first end of the ear portion to the second end of the ear portion, comprising:
 - adjusting a shape of the ear warmer; and
 - disposing the ear warmer on a head of a user such that the ear portion is flexed along at least half of the length of the ear portion while the ear warmer is disposed on the head of the user.
30. The method of claim 29, wherein the adjusting a shape of the ear warmer includes moving the ear portion with respect to the band portion.
31. The method of claim 29, wherein the adjusting a shape of the ear warmer includes moving a first member of the band portion with respect to a second member of the band portion.